

Spare parts fitting instructions

Part	Controller unit
Tools required	Phillips head screwdriver, wire cutters
Contents	Controller unit, cable ties

1. Fold the buggy and place it top down on the bench. Use padding to protect the top of the buggy from damage. Remove the right hand wheel to assist getting to the controller location.
2. Carefully cut the cable ties attaching the cables to the controller bracket and push aside the cables.
3. Undo the screws holding the controller bracket on and lift the controller away from the buggy. *Note the way the controller is located in the buggy before removing the controller from its position.*
4. Undo the connectors from each end of the controller and remove the controller.
5. Carefully insert the new controller the same way as the old controller and reattach the controller bracket using the same screws. Refit and tighten the cable connectors to ensure water tightness
6. Use cable ties to attach the cable to the controller bracket. *Ensure that movement of the frames will not cause cable wear or cutting.*
7. Connect battery and test the new controller for operation.

